

## THERMAL CHARACTERIZATION OF METHYLTRIBUTYLAMMONIUM-SMECTITES

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A sodium smectite (NaS) with a cation exchange capacity (CEC) of  $1.08 \text{ mol kg}^{-1}$  was intercalated with methyltributylammonium cation ( $\text{MTBA}^+$ ) with proportions equivalent to 0.2, 0.4, 0.6, 0.8 and 1.0 times the CEC. The contents of adsorbed water and intercalated  $\text{MTBA}^+$  in the prepared organosmectites (OSs) were determined by using the differential thermal analysis (DTA) and thermogravimetry (TG) curves. The adsorbed water of 8% in the NaS decreases greatly in OSs with the increase of the  $\text{MTBA}^+$  content and reduces to 2.0% for the 1.0 CEC sample. This explains the gradual change of the NaS from hydrophilic to hydrophobic character. Thermal degradation of the intercalated  $\text{MTBA}^+$  in OSs occurs approximately between 250–450°C. The oxidation of the formed charcoal to  $\text{CO}_2$  occurs between 450–850°C. The intercalated  $\text{MTBA}^+$  content for each OS is obtained from both the TG and carbon analysis. The results do not agree exactly, but both the results tend to increase by increasing initial content of the  $\text{MTBA}^+$  in solution.

**Keywords:** activation energy, degradation, hydrophilic-hydrophobic characterization, intercalation, organosmectites, thermal analysis

### Introduction

The major clay mineral in bentonites happen to be a form of smectite such as montmorillonite, saponite, nontronite, beidellite and hectorite [1, 2]. Smectite is a 2:1 layer clay mineral and has two silica tetrahedral (T) sheets bonded to a central alumina octahedral (O) sheet. The net negative charge of the 2:1 (TOT) layers arising from the isomorphous substitution in the octahedral sheets of  $\text{Al}^{3+}$  by  $\text{Fe}^{2+}$  and  $\text{Mg}^{2+}$  and in the tetrahedral sheets of  $\text{Si}^{4+}$  by  $\text{Al}^{3+}$  is balanced by the exchangeable cations such as  $\text{Na}^+$  and  $\text{Ca}^{2+}$  located between the layers and around the edges [3–5]. The equivalent amount of exchangeable cations in one kilogram of smectite is defined as cation exchange capacity (CEC). Layer charge and CEC of smectites investigated have been determined by various techniques [6–14]. Smectites, as industrial minerals, have a wide range of uses [15–20].

Smectites known to be an efficient gellant for water systems are not effective in gelling in organic liquids [21–23]. It is known that a smectite having no swelling properties in organic liquids acquires a tendency to swell in various organic liquids after reaction with some tetraalkylammonium salts [24–26]. Such organophilic material obtained by the exchange of tetraalkylammonium cations ( $\text{TAA}^+$ ) for inorganic interlayer cations may be called as organoclay, organobentonite, organosmectite, and organo-montmorillonite [27–29]. The intercalated  $\text{TAA}^+$  act

as pillars which hold the 2:1 layers permanently apart [30–33]. Organosmectites (OS) are highly effective and used industrially in removing some organic pollutants from waste water [34–37].

The importance of organosmectites in science and industry is currently on increase. Recently, besides several application areas, organosmectites have been used in the synthesis of nanocomposites [38, 39]. When compared with other materials of the same purpose, organosmectite-based nanocomposites have a better strength, heat resistance and biodegradability besides decreased gas permeability and flammability [40–45]. The functional properties of these materials are strongly related to their microstructure and the thermal characteristics for many application areas [46, 47]. To investigate the thermal behavior of materials thermogravimetry (TG), differential thermal analysis (DTA), and differential scanning calorimetry (DSC) in combination with other techniques such as X-ray diffraction (XRD), Fourier transform infrared (FTIR) spectroscopy, Raman spectroscopy (RS), and nuclear magnetic resonance (NMR) are suitable [48–56]. In recent years thermal properties of organosmectites and their nanocomposites have been extensively investigated [57–71].

The aim of this study is to examine the thermal behavior of a  $\text{MTBA}^+$ -intercalated smectite by using only TG and DTA data. The content of intercalated  $\text{MTBA}^+$  and the conversion of the hydrophilic smectite surface to an organophilic character were investigated on the bases of these data collected.

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## Experimental

The sodium-rich smectite (NaS) was obtained from purification of Reşadiye (Tokat, Turkey) bentonite [72]. The original bentonite was separated into four fractions by successive decantation and precipitation from its aqueous suspensions. The final (NaS) suspension was used in the experiments. X-ray diffraction data showed that the NaS so obtained contains only a trace of opal-CT. The CEC is  $1.08 \text{ eq kg}^{-1}$ . The chemical formula is  $\text{Na}_{0.265}\text{K}_{0.027}\text{Ca}_{0.025}(\text{Al}_{1.528}\text{Ti}_{0.015}\text{Fe}_{0.141}^{3+}\text{Fe}_{0.093}^{2+}\text{Mg}_{0.188})(\text{Si}_{3.939}\text{Al}_{0.061})\text{O}_{10}(\text{OH})_2 \cdot n\text{H}_2\text{O}$  [73]. This formula shows that the NaS concerned is virtually a sodium-rich montmorillonite. The surfactant used in this study, supplied from Merck Chemical Company, is methyltributylammonium chloride (MTBAC) with the chemical formula  $[\text{CH}_3\text{N}(\text{C}_4\text{H}_9)_3]^+\text{Cl}^-$ .

The methyltributylammonium smectite (MTBAS) were synthesized as follows: 10 g of the NaS dried at  $105^\circ\text{C}$  for 4 h was first dispersed in 500 mL of distilled water and then a 5% solution of MTBAC was added drop by drop until the pre-estimated quantity of MTBAC was reached. The obtained mixture was stirred at room temperature for 24 h. The amount of MTBAC added was varied from 0.2 to 1.0 CEC of the NaS. The molar content of the initial  $\text{MTBA}^+$  is equal to those of the corresponding MTBAC and labeled as  $x$ . All MTBASs were washed until free of chloride anions against 0.1 M  $\text{AgNO}_3$  solution dried at  $60^\circ\text{C}$  and ground to pass through a 0.074 mm (200 mesh) sieve. OS with 0.2 equivalent CEC was labeled OS2 and the others were named accordingly. These organosmectites were examined by XRD, FTIR spectroscopy and nitrogen adsorption-desorption techniques and the results were reported in a previous study [74]. The layer spacing for the air dried NaS is  $d(001)=1.21 \text{ nm}$  and it increases from 1.26 to 1.58 nm by increasing  $\text{MTBA}^+$  content from 0.2 to 1.0 CEC in the OSs.

The DTA and TG curves of the NaS and organosmectites were obtained using a Netzsch instrument Model 429 in air. The heating rate was  $10 \text{ K min}^{-1}$  and  $\alpha\text{-Al}_2\text{O}_3$  was used as inert material. The temperature was varied from 25 to  $1000^\circ\text{C}$ . The carbon content of the air dried samples were determined by an element-analyzer (LECO CHNS 932).

## Results and discussion

### DTA and TG curves of the samples

The DTA and TG curves of the NaS and prepared OSs are given in Figs 1 and 2, respectively, for the temperature range of 25– $1000^\circ\text{C}$ . For the NaS, the first and major endothermic change between 25 and  $450^\circ\text{C}$

with an overall mass loss of 8.0% is due to the dehydration of interparticle water, adsorbed water, and interlayer water (W). The second endothermic change between  $450\text{--}850^\circ\text{C}$  with the mass loss of 6.0% is originated from the dehydroxylation (DX) of the NaS. The exothermic change without mass loss over  $850^\circ\text{C}$  is assigned to amorphization of the NaS. The total mass losses (W+DX) and residue (RE) by heating up to  $1000^\circ\text{C}$  are 14.0% and 86.0%, respectively. Although the W% is changeable; the ratio  $\text{DX}/\text{RE}=6.0/86.0=0.0698$  is expected to be constant for both, natural and treated smectites.

Thermal changes in the organosmectites may be approximately divided into five steps as indicated in Figs 1 and 2. These thermal steps are similar to those reported for tributylammonium smectite in a recent paper [75]. The first step between  $25\text{--}250^\circ\text{C}$  is attributed to the evolution of free water from the OSs. The mass loss (W) for each OS by this endothermic

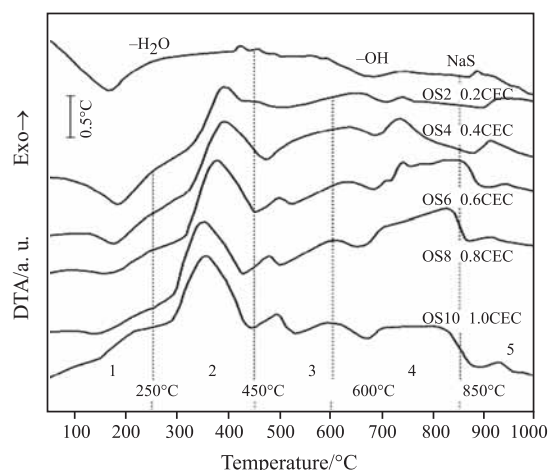


Fig. 1 The DTA curves of the NaS and organosmectites in the temperature range 25– $1000^\circ\text{C}$

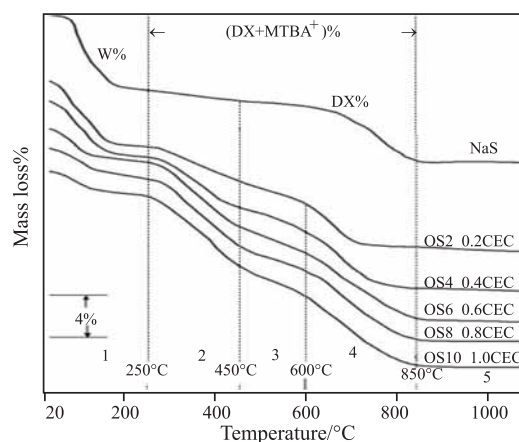


Fig. 2 The TG curves of NaS and organosmectites in the temperature range 25– $1000^\circ\text{C}$ , (W – adsorbed water, DX – dehydroxylation water,  $\text{MTBA}^+$  – methyltributylammonium cation)

**Table 1** Some physicochemical properties of the NaS and prepared organosmectites obtained from the thermogravimetry curves

Sample	$x/CEC$	W/%	DX+MTBA/%	DX/%	RE/%	MTBA <sup>+</sup> /%	$y/CEC$
NaS	0	8.0	6.0	6.0	86.0	–	–
OS2	0.20	5.6	10.0	5.9	84.4	4.1	0.19
OS4	0.40	5.0	12.4	5.8	82.6	6.6	0.31
OS6	0.60	3.0	14.5	5.8	82.5	8.7	0.40
OS8	0.80	2.5	15.3	5.8	82.2	9.5	0.44
OS10	1.00	2.0	16.0	5.9	82.0	10.1	0.47

W – interparticle, adsorbed and interlayer water, DX – dehydroxylation water, MTBA<sup>+</sup> – methyltributylammonium cation, RE – residue at 1000°C,  $x$  – initial content of MTBA<sup>+</sup> as the times of CEC,  $y$  – intercalated content of MTBA<sup>+</sup> as the times of CEC in smectite

change is calculated from TG curve and given in Table 1. The second step between 250–450°C is assigned to the thermal degradation of the intercalated MTBA<sup>+</sup> by the exothermic oxidation reaction. Besides H<sub>2</sub>O and CO<sub>2</sub>, molecules charcoal is expected to form in this step. As seen in Fig. 2, the exothermic peak temperatures between 250–450°C slightly decrease while the basal spacing of the samples increase with the increasing of the MTBA<sup>+</sup> content. As the H<sub>2</sub>O and CO<sub>2</sub> molecules tend to leave the larger-size interlayers more easily, these peaks are spread over a wide range of temperature as the MTBA<sup>+</sup> content and therefore the pore-size distribution-changes. The third step between 450–600°C mainly shows the oxidation of charcoal and formation of CO<sub>2</sub>. The third step can not be exactly distinguished from the second and fourth steps. The formation of CO<sub>2</sub> must be accompanying the dehydroxylation (DX) of the NaS in the fourth step between 600–850°C. The fifth step above 850°C without any mass loss belongs only a thermal decrystallization of the remained NaS. The mass losses in the second, third and fourth steps can not be individually obtained from the TG curves. The total mass loss in these steps is due to the dehydroxylation (DX) of the NaS and degradation of the intercalated MTBA<sup>+</sup>. The total mass losses (DX+MTBA<sup>+</sup>) between 250–1000°C and also residues (RE) at 1000°C are calculated from the TG curves and given in Table 1.

The dehydroxylation mass loss (DX) for each OS was calculated from the constant ratio of DX/RE=0.0698 by using the known RE value and

given in Table 1. The content of the intercalated MTBA<sup>+</sup> for each OS was obtained from the total of DX+MTBA<sup>+</sup> by using DX value calculated before and given in Table 1. The mass and mole number of MTBA<sup>+</sup> in 1 kg OS were calculated by the (MTBA<sup>+</sup>%)·10 and (MTBA<sup>+</sup>%)·10/M<sup>+</sup> relationships, respectively. The intercalated content of the MTBA<sup>+</sup> as times of the CEC for each OS was calculated from the relation

$$y=(MTBA^{+}\%)\cdot 10/(CEC)M^{+} \quad (1)$$

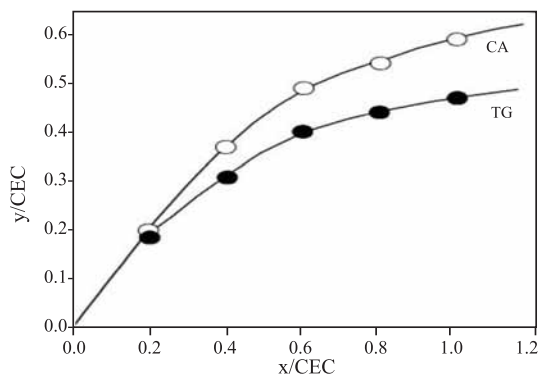
where CEC of the NaS is 1.08 mol kg<sup>-1</sup> and molar mass of the MTBA<sup>+</sup>, M<sup>+</sup>=0.200 kg mol<sup>-1</sup>. The  $y$  values are given in Table 1. The relation between intercalated and initial contents ( $y$  and  $x$ ) of the MTBA<sup>+</sup> is shown in Fig. 3. The degree of intercalation increases as the MTBA<sup>+</sup> content in the initial solution increases, but the rate of increase becomes less pronounced with higher values of  $x$ .

The carbon contents (C%) of the OSs are given in Table 2. The MTBA<sup>+</sup>% in each OS are stoichiometrically calculated from C% and given in Table 2. The content of intercalated MTBA<sup>+</sup> was calculated from the Eq. (1). The relation between  $y$  and  $x$  is shown in Fig. 3.

As seen from Fig. 3, intercalated MTBA<sup>+</sup> contents found from C analysis is more than those obtained from TG data. This difference increases with the increasing content of intercalated MTBA<sup>+</sup>. It was concluded that this difference arises from the experimental error imposed by TG-DTA, besides the uncertainty of the temperatures intervals of thermal steps.

**Table 2** Intercalated MTBA<sup>+</sup> contents obtained from carbon analyzer (LECO CHNS 932)

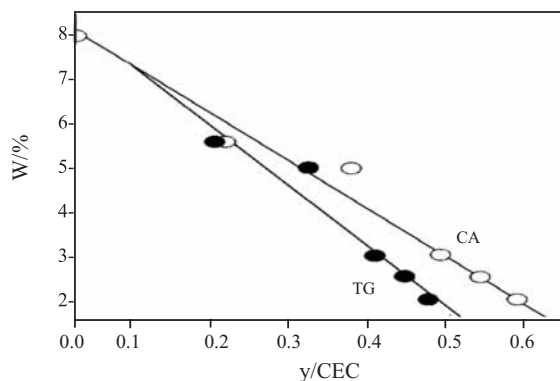
Sample	C/%	MTBA <sup>+</sup> /%	$y/CEC$
OS2	3.32	4.26	0.20
OS4	6.27	8.04	0.37
OS6	8.21	10.53	0.49
OS8	9.07	11.63	0.54
OS10	9.91	12.71	0.59



**Fig. 3** The variation of the intercalated  $\text{MTBA}^+$  content ( $y$ ) with the used  $\text{MTBA}^+$  content ( $x$ ) in initial suspension

#### *Hydrophilic–hydrophobic characters of the organosmectites*

Water content of the organosmectites decreases with the intercalated  $\text{MTBA}^+$  content as seen in Fig. 4. This shows that as we replace more of  $\text{Na}^+$  by  $\text{MTBA}^+$  the smectite surface transforms more, from hydrophilic to hydrophobic [76]. The  $W\%$ – $y$  plots drawn by using  $y$  values obtained from TG data and carbon analysis do not match exactly with each other. However, individual plots display the shape of a straight line. This  $\text{MTBA}^+$  cations fixed on smectite surface form an organic partition nanophase. The hydrophobic (organophilic) nanophase functions like a bulk organic solvent which removes organic contaminants from waste waters.



**Fig. 4** The variation of the adsorbed water ( $W\%$ ) with the intercalated  $\text{MTBA}^+$  content ( $y$ )

#### **Conclusions**

Thermal analysis gives significant information about the degradation of tetraalkylammonium cations intercalated between 2:1 layers of smectites. The ratio of the mass loss by dehydroxylation of smectite to the mass of residue at  $1000^\circ\text{C}$  remains approximately constant in natural and organosmectites. Based on

this fact, the content of intercalated tetraalkylammonium cations can be calculated by using TG data besides carbon analysis. The intercalated organic cations degrade to give  $\text{H}_2\text{O}$ ,  $\text{CO}_2$  and charcoal as the temperature increases from  $250$  to  $450^\circ\text{C}$ . This charcoal is oxidized to give  $\text{CO}_2$  up to  $850^\circ\text{C}$ .

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